

## Adhesive Contact: Scale issues

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2010

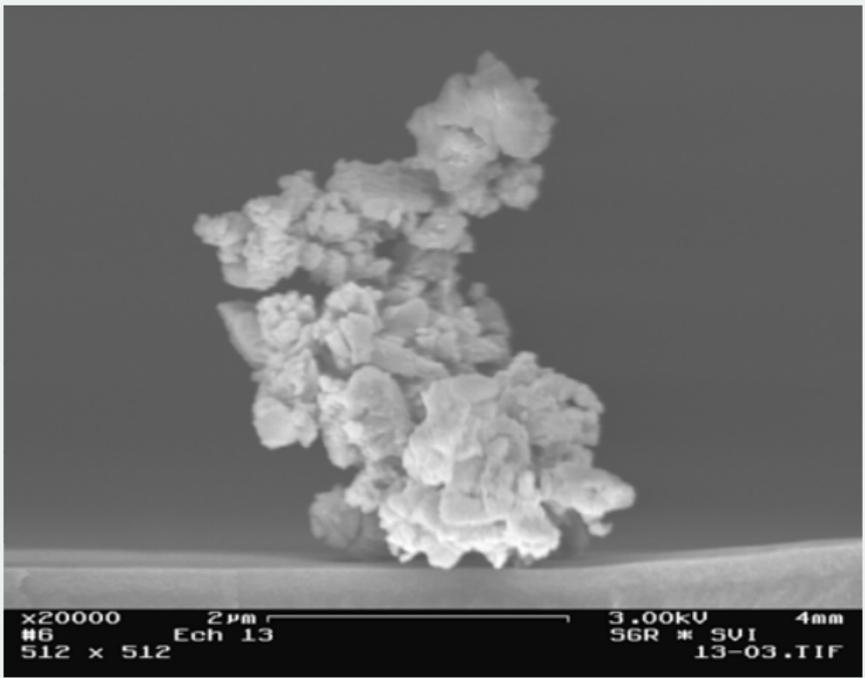
Homogeneous  
○○○○○○○○○  
○○○○○○○○○○○

Coatings  
○○○  
○○○○○

viscoelastic  
○○○  
○○○○○○○○○○○

Conclusion

## An adhesion problem



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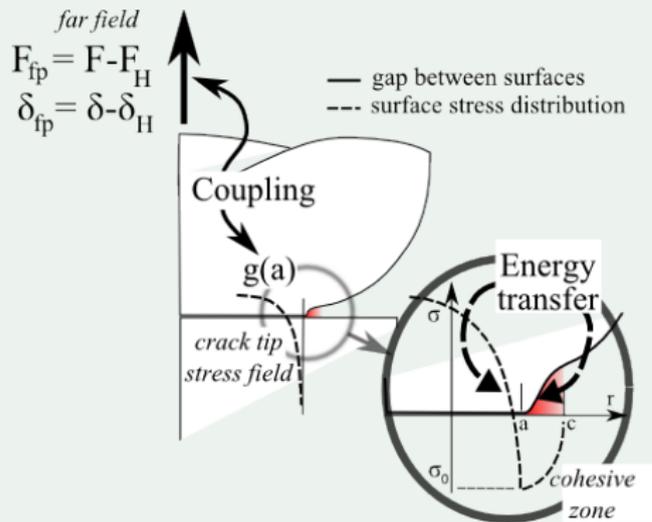


Figure: Coupling between far field and cohesive zone.

## The standard case – Homogeneous elastic

Adhesion energy – phenomenology of the contact

Impact of surface interaction details

## Non homogeneous systems

Coatings – Experiments

Coatings – Models

## Time dependent – Viscoelastic materials

Viscoelastic materials – Experiments

Viscoelastic materials – Models

# Outline

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$a$  | contact radius

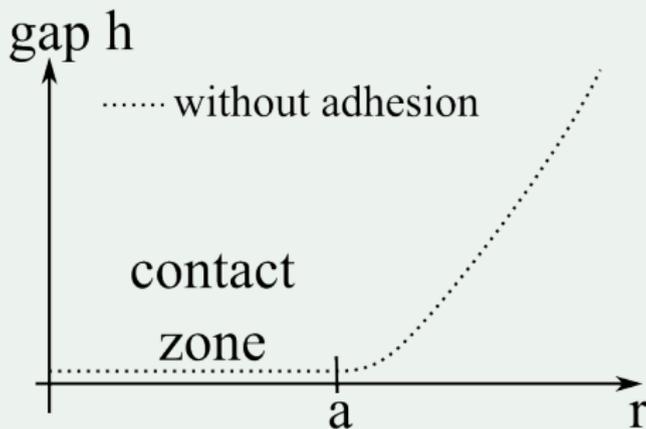


Figure: Hertz contact.

a | contact radius  
w | adhesion energy

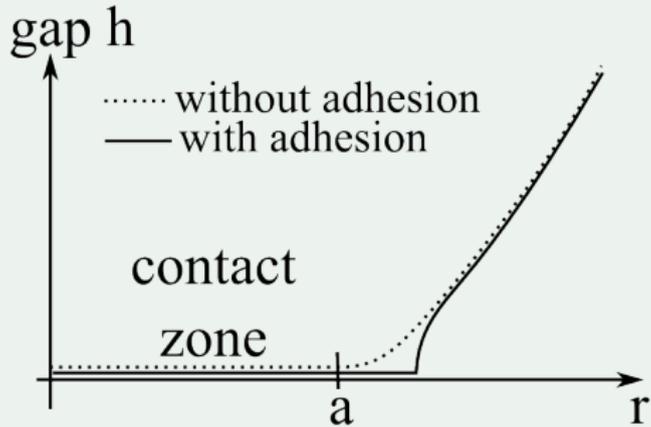


Figure: With adhesion.

a | contact radius  
w | adhesion energy  
 $\delta_{fp}$  | flat punch disp.

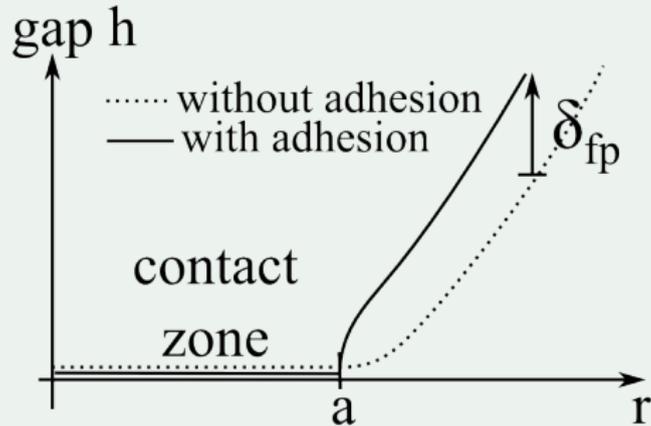


Figure: With adhesion at constant radius.

## the flat punch displacement

$$E^* \delta_{fp}^2 = 2\pi a w$$

## A hand waving argument

$$\mathcal{E} \simeq E^* \left( \frac{\delta}{a} \right)^2 a^3$$

$$\frac{d\mathcal{E}}{d(\pi a^2)} = w$$

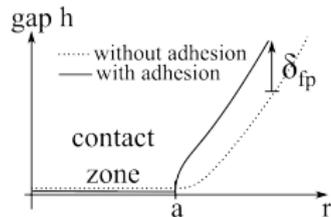


Figure: With adhesion at constant radius.

## Force – flat punch contribution

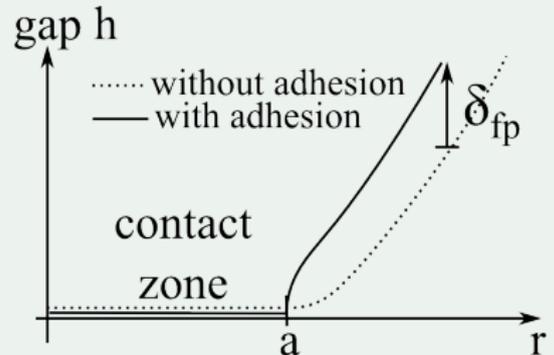
$$F_{fp} = S(a)\delta_{fp}$$

where

$$S(a) = \frac{dF_{hertz}}{d\delta_{hertz}} = 2aE^*$$

is the contact stiffness

a	contact radius
$\delta_{fp}$	flat punch disp.
w	adhesion energy
$E^*$	reduced modulus
S(a)	contact stiffness



$$\delta = \delta_H + \delta_{fp}$$

$$F = F_H + F_{fp}$$

with

$$F_{fp} = S(a)\delta_{fp}$$

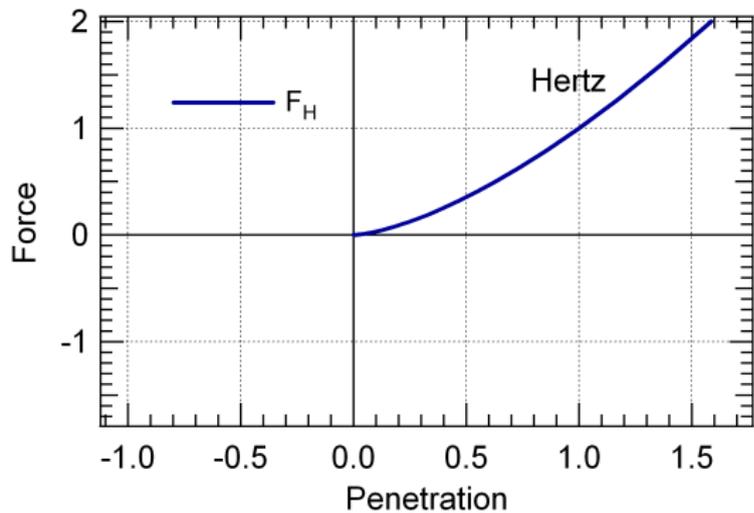


Figure: Hertz contact.

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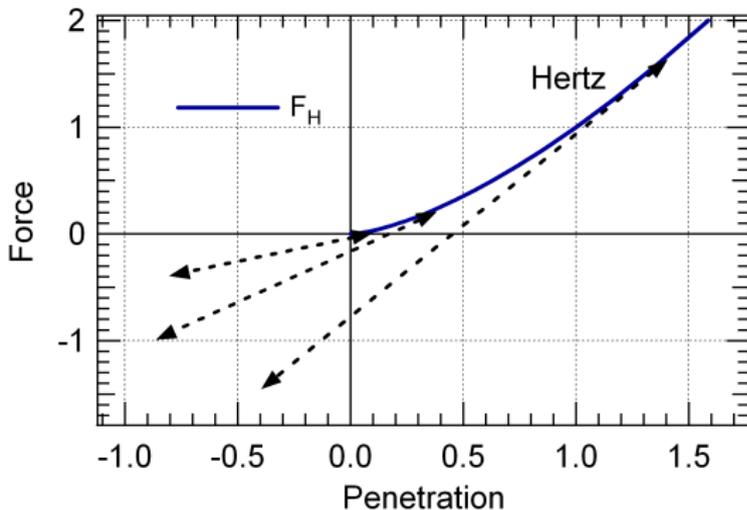


Figure: With flat punch contribution.

$$\delta = \delta_H + \delta_{fp}$$

$$F = F_H + F_{fp}$$

with

$$F_{fp} = S(a)\delta_{fp}$$

and

$$E^* \delta_{fp}^2 = 2\pi aw$$

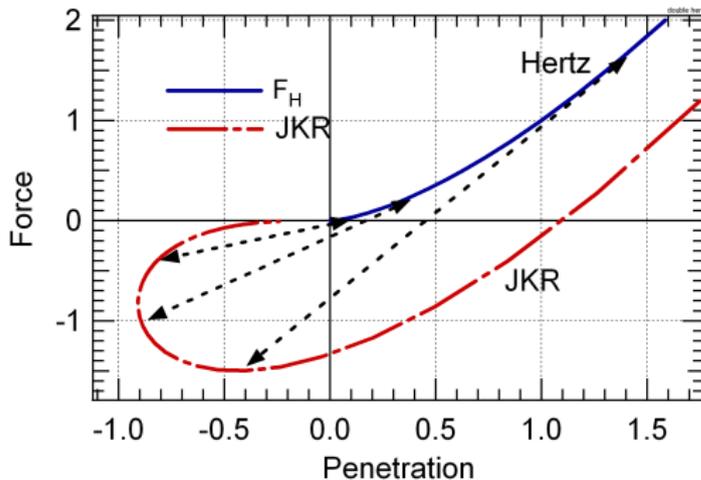


Figure: JKR adhesive contact.

## JKR equations

For a sphere of radius  $R$

$$\delta_{JKR} = \frac{a^2}{R} - \sqrt{\frac{2\pi aw}{E^*}}$$

$$F_{JKR} = \frac{4E^* a^3}{3R} - 2\sqrt{2\pi a^3 w E^*}$$

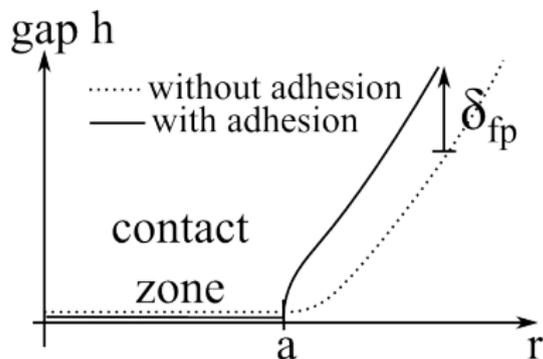


Figure: With adhesion at constant radius.

[Johnson 1971]

## Orders of magnitude at rupture

$$F_{adh} = \frac{3}{2}\pi R w$$

$$\delta_{fp} = \left( \frac{\pi w^2 R}{E^*} \right)^{1/3}$$

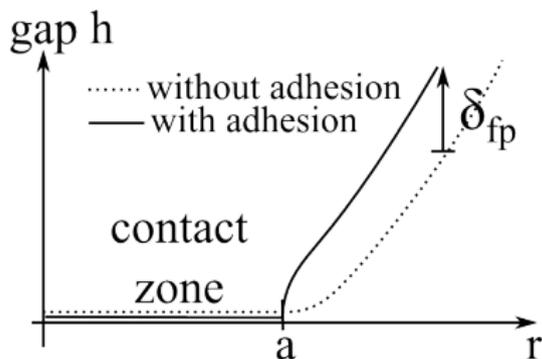


Figure: With adhesion at constant radius.

[Johnson 1971]

## Does it conform to our experience ?

1. gravity against surface forces
2. surface forces win if

$$R^2 < w/\rho g$$

3. Cut-off radius around 1 mm !!!

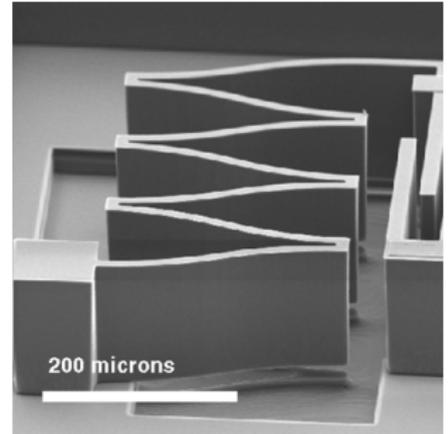


Figure: A typical MEMS

There is something more to it...roughness

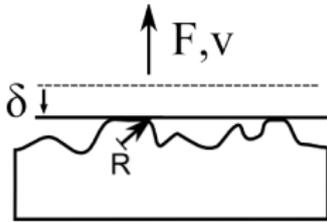


Figure: Meniscus mediated adhesive contact.

For  $R \simeq 1 \mu\text{m}$   
 and  
 $E^* \simeq 1 \text{ MPa}$ ,  
 $\delta_{fp} \simeq 0.3 \mu\text{m}$ .

From [Fuller 1975]

## Impact of roughness

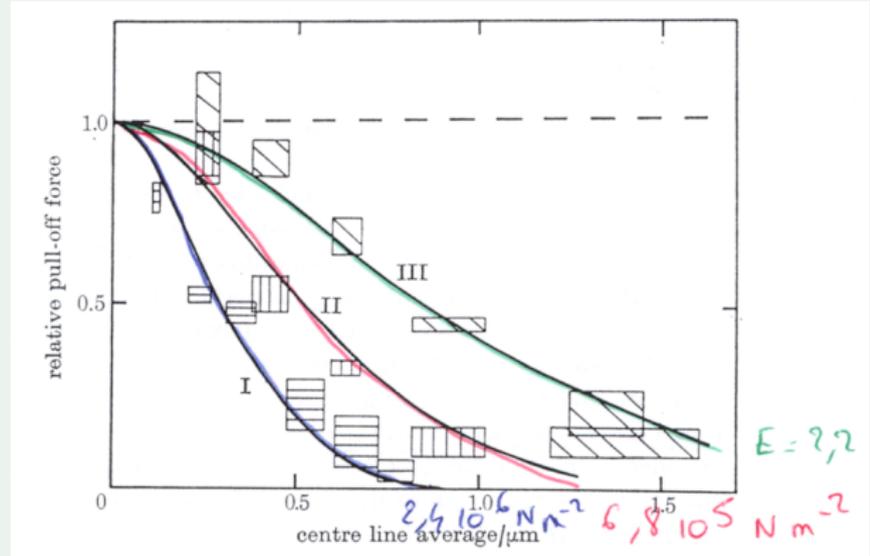


Figure: Impact of roughness as a function of modulus.

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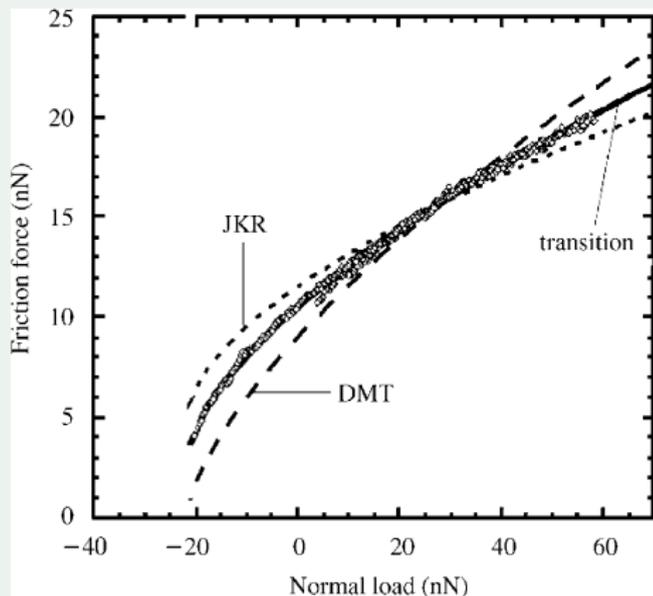


Figure: JKR does not explain all.

From [Grierson 2005]

## Surface interactions

Interaction potential  $V(z)$

Cohesive stresses

$$\sigma_{coh} = -\frac{dV}{dz}$$

and adhesion energy

$$w = V(+\infty) - V(0)$$

so that

$$w = -\int_0^{+\infty} \sigma_{coh}(z) dz$$

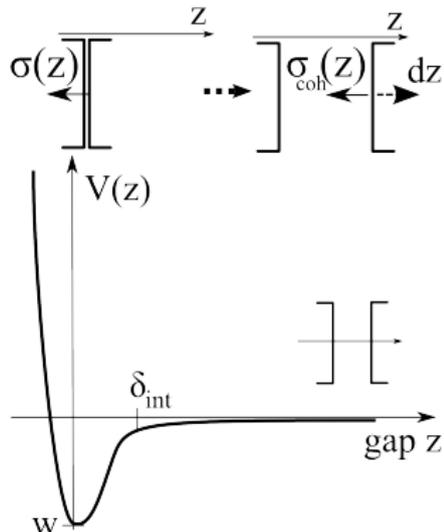


Figure: Interaction energy as a function of surface separation

# Can we measure the cohesive stresses directly ?

1. Surface forces measurements with fine tips allow for direct measurement of local inter-surface interactions
2. note long range contribution

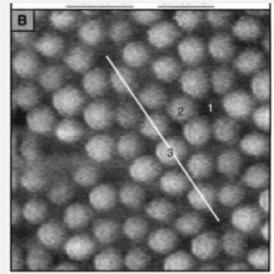
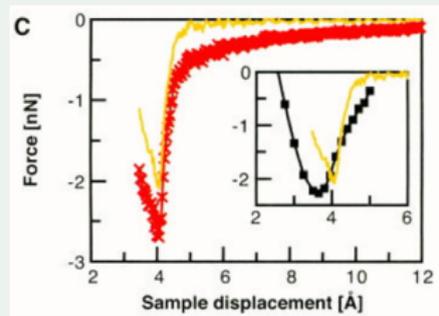


Figure: Tip/surface interaction.

After [Lantz 2001]



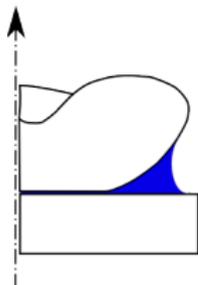


Figure:  
Meniscus mediated adhesive contact.

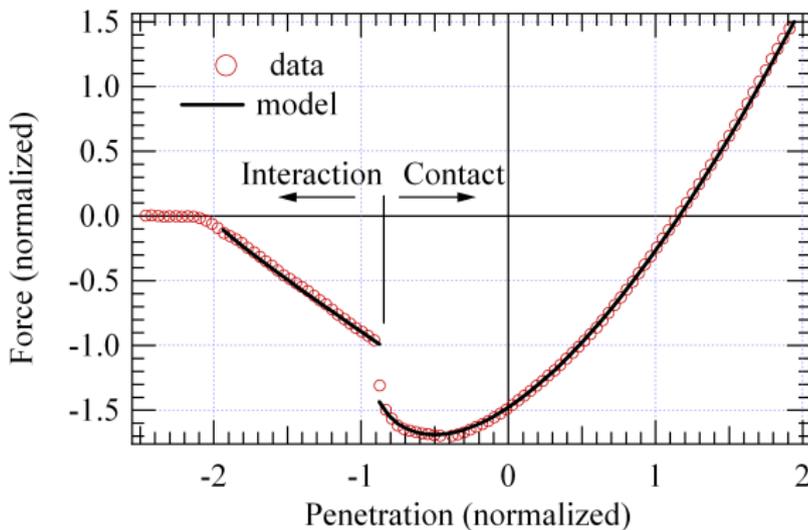


Figure: Meniscus mediated surface forces.

From [Barthel 1996]





## Self-consistence

$$w = \frac{\pi \sigma_{coh}^2 \epsilon}{4 E^*} + \beta(a) \sigma_{coh}$$

## Local deformation contribution

$$w = \frac{g(a)^2}{\pi a} \frac{2}{E^*}$$

"pseudo" stress intensity factor

$$g(a) = \frac{\pi \sqrt{a}}{2\sqrt{2}} \sigma_{coh} \sqrt{\epsilon}$$

## Coupling to the far field

Macroscopic calculation of local deformation effects

$$w = \frac{E^* \delta_{fp}^2}{2\pi a}$$

Coupling

$$\delta_{fp} = \frac{2}{E^*} g(a)$$



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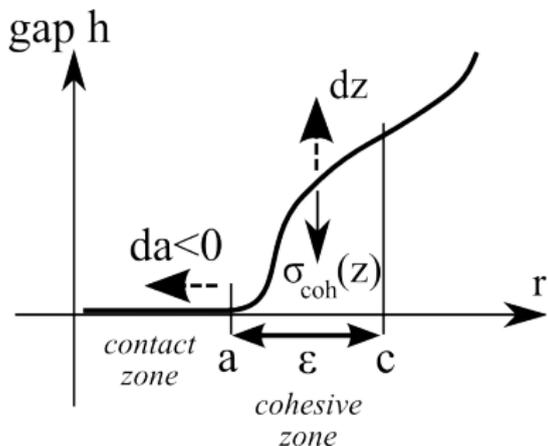
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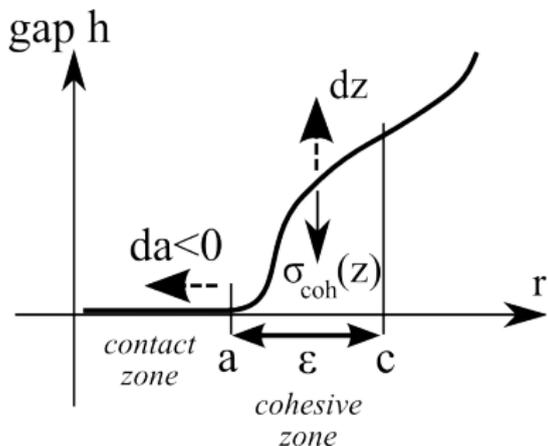


Macroscopic relations

$$\delta = \delta_H + \delta_{fp}$$
$$F = F_H + F_{fp} + F_{ext}$$

Figure: Cohesive zone.

Ref: [Barthel 2008]



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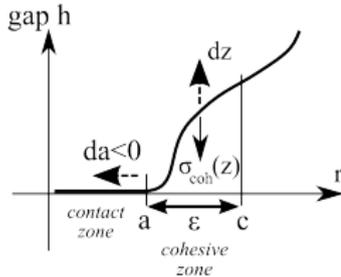


Figure: Cohesive zone.

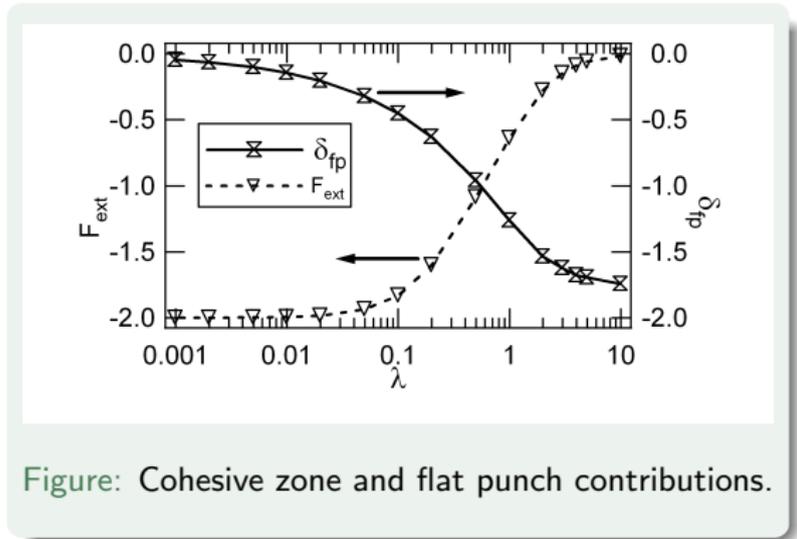


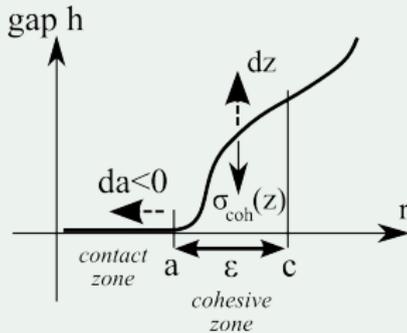
Figure: Cohesive zone and flat punch contributions.

$$\lambda \equiv \frac{\delta_{fp}}{\delta_{int}} \simeq \frac{\delta_{fp} \sigma_{coh}}{w} = \left( \frac{\sigma_{coh}}{\frac{wE^*}{\pi R}} \right)^{1/3}$$

Ref: [Tabor 1977, Maugis 1992]

# The lower lengthscale problem

## Animal pad division



## Average stress

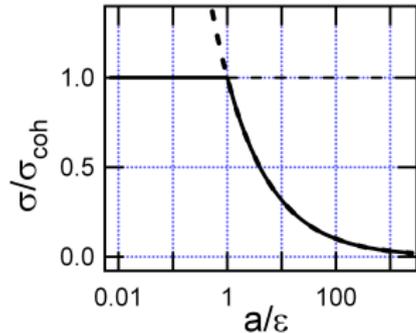


Figure: Cut-off with size reduction.

After [Arzt 2003]

# The lower lengthscale problem

## Animal pad division

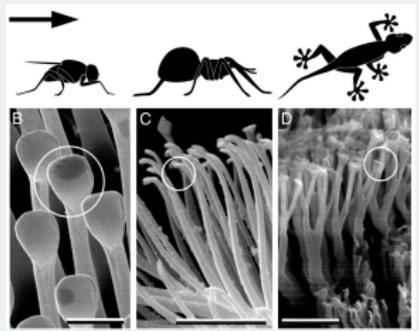


Figure: Various pads as a function of species.

## Size Effect

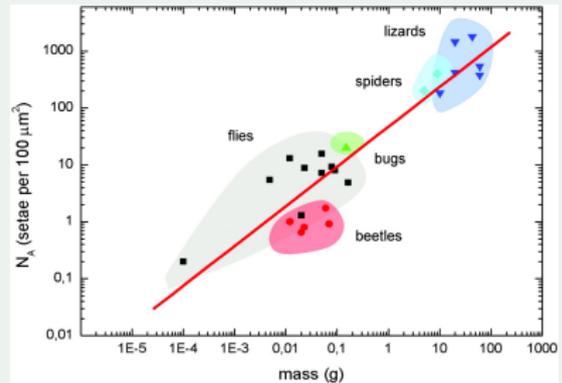


Figure: Pad division as a function of weight.

After [Arzt 2003]

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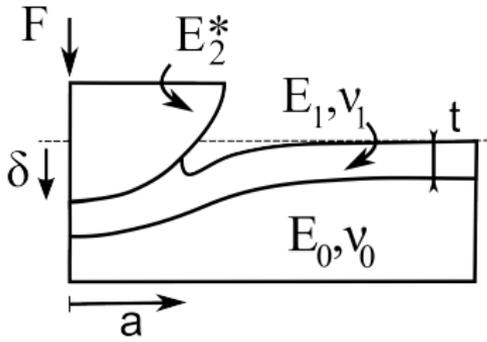
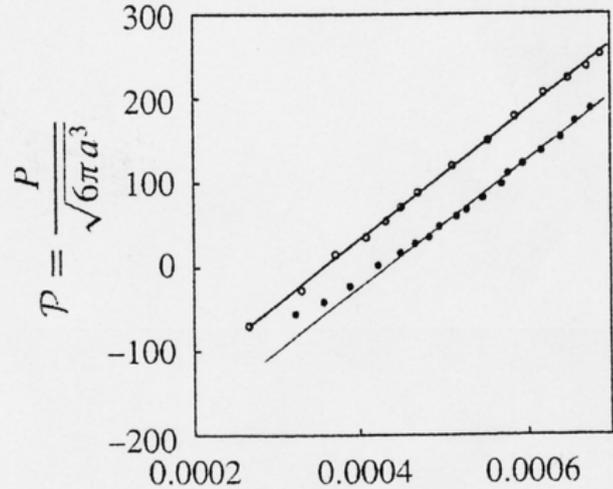


Figure: Adhesive contact in the presence of a thin film.



$$A = \frac{\sqrt{a^3}}{R\sqrt{\pi}}$$

Figure: Force vs contact radius.

From [Tardivat 2001]

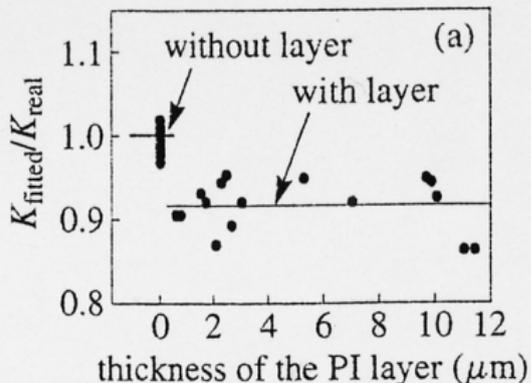
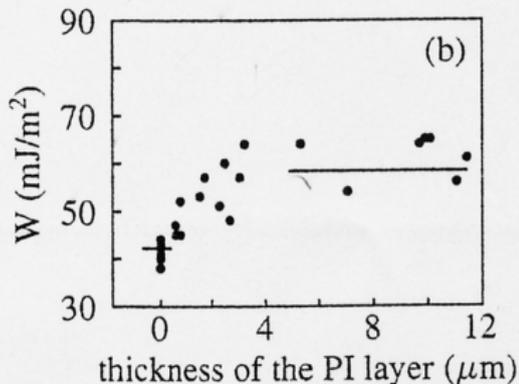


Figure: Effective adhesion energy and modulus as a function of film thickness.

From [Tardivat 2001]

$E_2^*$	1.95 MPa
$E_1$	3.5 MPa

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$$\delta(a, t, [E]) = \delta_H(a, t, [E]) + \delta_{fp}$$

$$F(a, t, [E]) = F_H(a, t, [E]) + S(a, t, [E])\delta_{fp}$$

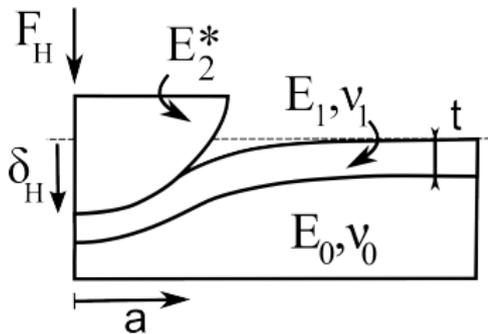


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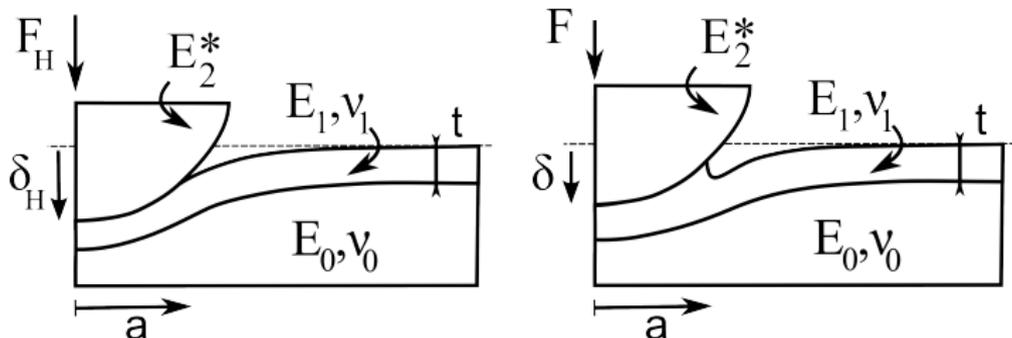


Figure: Adhesive contact in the presence of a thin film.

## the flat punch displacement – Compliance method

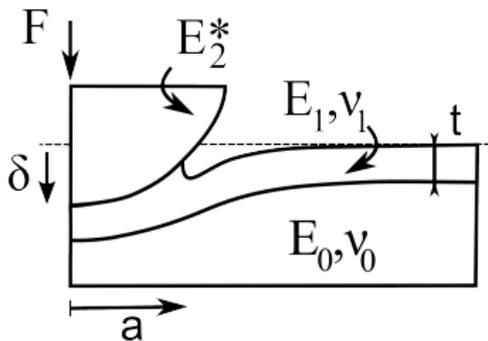
$$\frac{1}{2} \delta_{fp}^2 \frac{dS}{da} = 2\pi a w$$

### A hand waving argument

$$\mathcal{E} \simeq \frac{1}{2} S \delta_{fp}^2$$

and

$$\frac{d\mathcal{E}}{d(\pi a^2)} = \frac{1}{2} \frac{1}{2\pi a} \frac{dS}{da}$$



$$\begin{array}{l|l} E_2^* & 1.95 \text{ MPa} \\ E_1 & 3.5 \text{ MPa} \end{array}$$

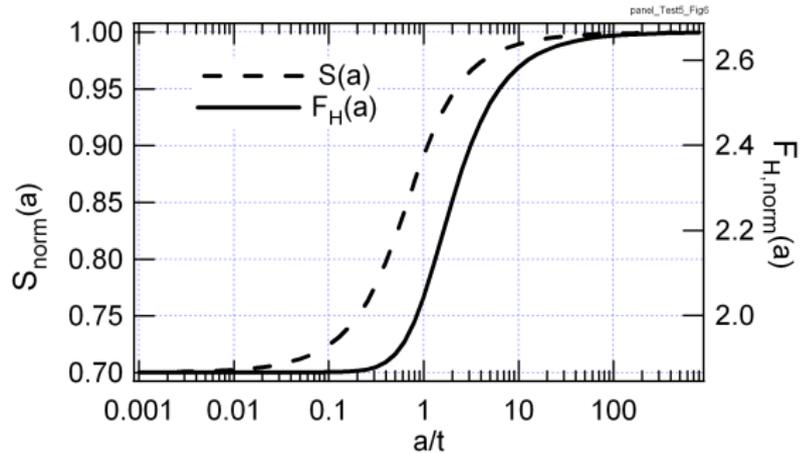


Figure: Effective stiffness and force as a function of film thickness.

See [Yu 1990, Schwarzer 1993, Perriot 2004, Sridhar 2004, Mary 2006]...

$$\eta = \frac{t}{\left(\frac{\pi w R^2}{E_1^*}\right)^{1/3}}$$

$$\bar{a} = \eta \tilde{a}$$

$$D_s = (\eta \tilde{a})^2 \Delta_{s,0} - \sqrt{2} (\eta \tilde{a})^{1/2} \frac{1}{\Gamma(1)}$$

$$\Pi_s = (\eta \tilde{a})^3 \frac{\Pi_{s,0}}{2} - 2\sqrt{2} (\eta \tilde{a})^{3/2} \frac{\mathcal{E}_{eq}}{\Gamma(1)}$$

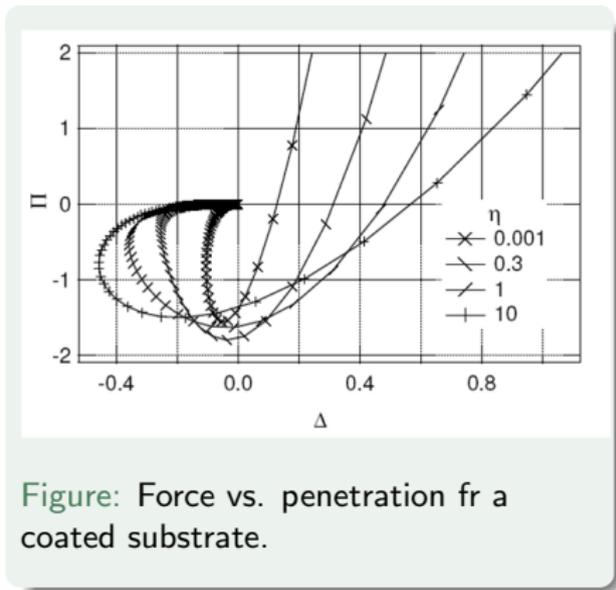


Figure: Force vs. penetration for a coated substrate.

[Barthel 2007]

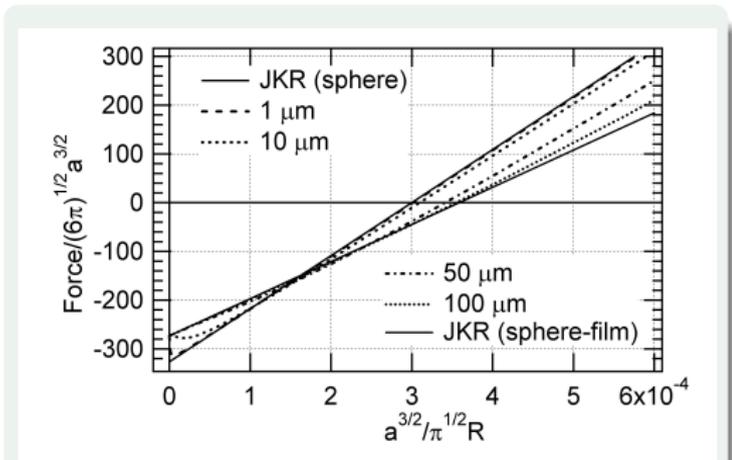
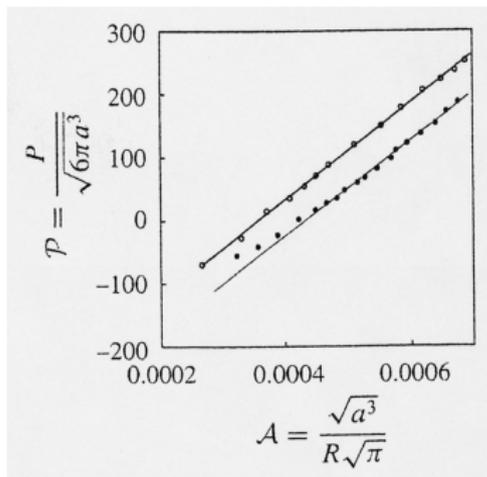


Figure: Adhesion force vs. contact radius.

Figure: Force vs contact radius.

[Tardivat 2001, Barthel 2007]

$E^*_2$  | 1.95 MPa  
 $E_1$  | 3.5 MPa

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## elastomeric contact

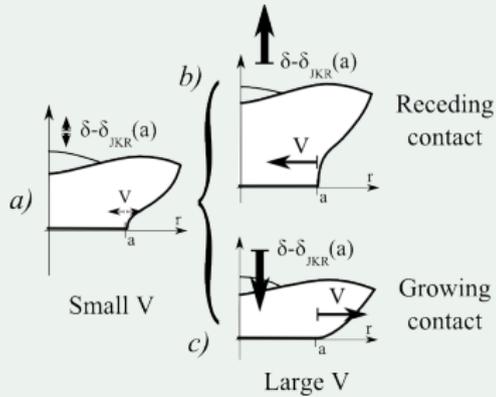
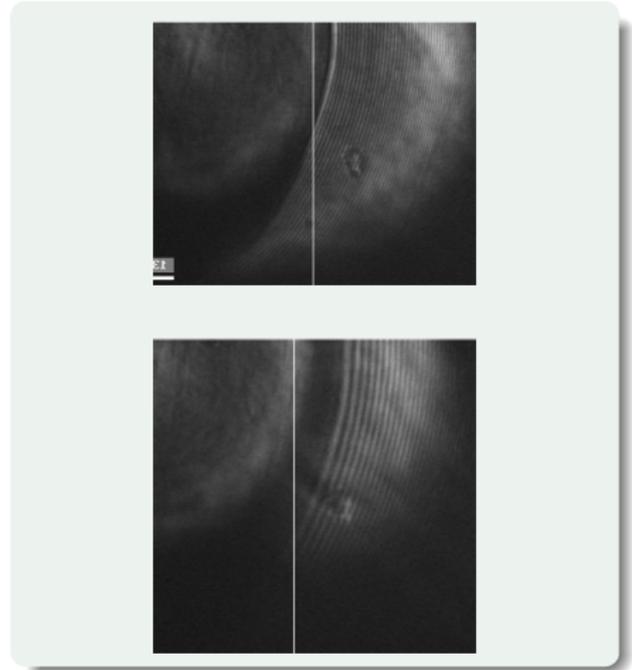
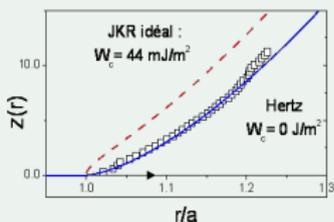
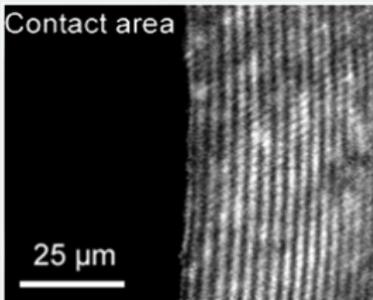


Figure: Receding and growing contacts for a viscoelastic material.

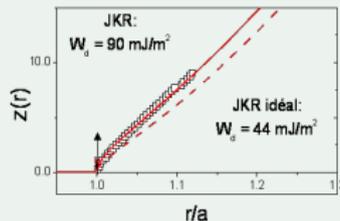
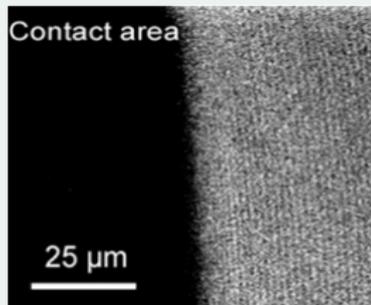


Charrault 2009.

## Growing contact



## Receding contact



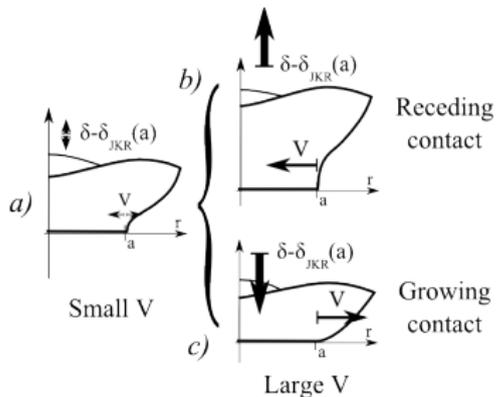


Figure: Growing and receding contacts for a viscoelastic material.

## Typical JKR data

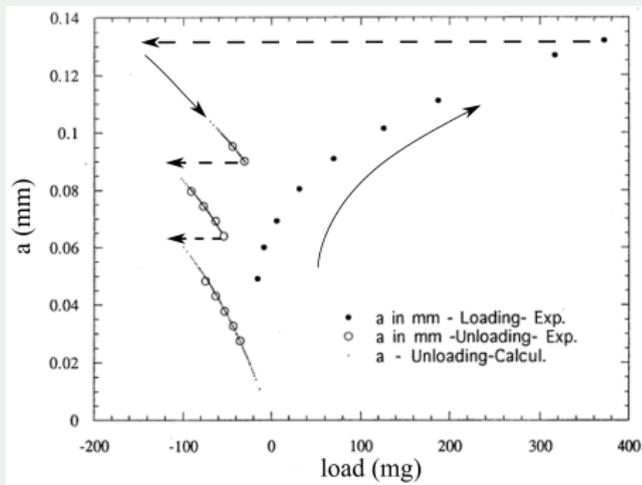


Figure: Force vs contact radius for the adhesive contact of an elastomer.

From [Deruelle 1995]

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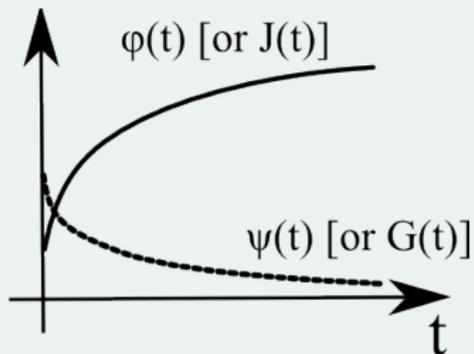


Figure: Creep and relaxation functions for a viscoelastic material.

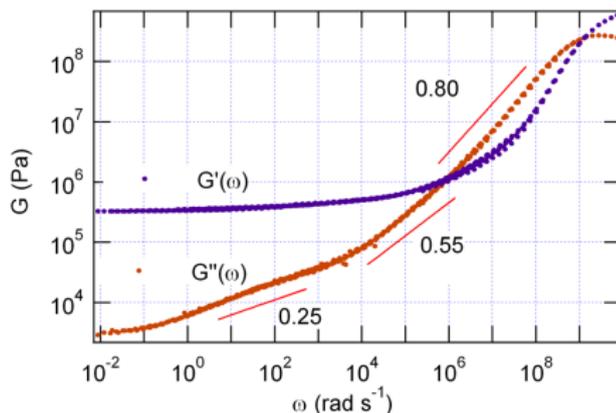


Figure: Real and imaginary parts of the modulus of natural rubber.

$$\phi(0) = \frac{2}{E^*(t=0)}, \quad \phi(\infty) = \frac{2}{E^*(t=\infty)}$$

$$k = E^*(t = \infty) / E^*(t = 0) \ll 1$$

Data H. Montes, PPMD.

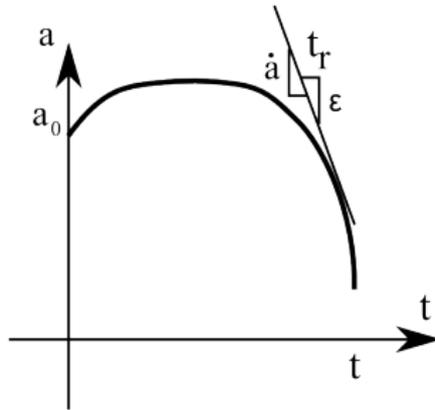


Figure: History of contact radius for a viscoelastic material.

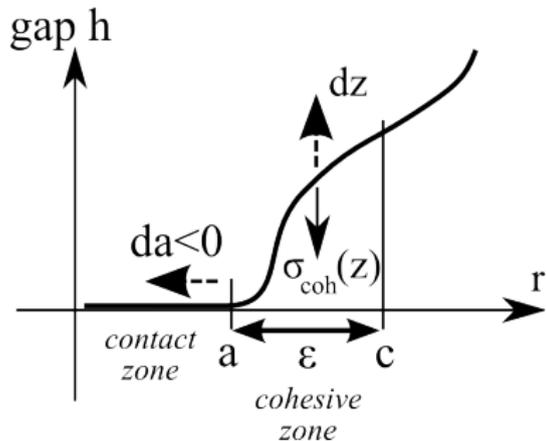


Figure: Cohesive zone.

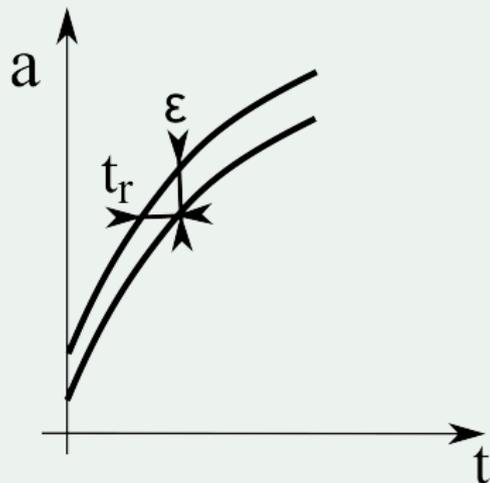


Figure: Convected cohesive zone.

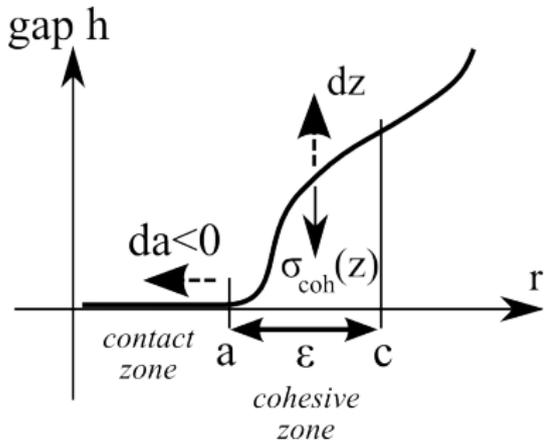


Figure: Cohesive zone.

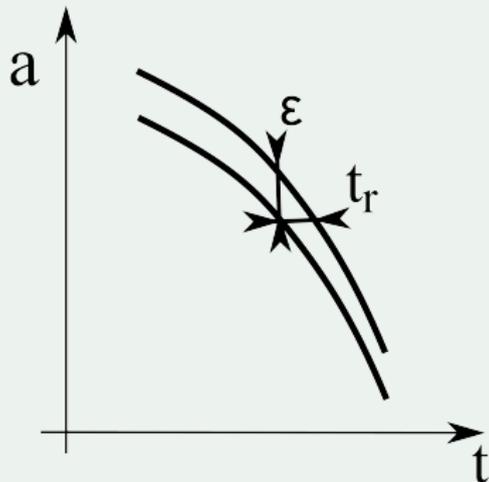


Figure: Convected cohesive zone.

## Effective modulus of cohesive zone

$$w = \frac{g(a)^2}{\pi a} \phi_1(t_r)$$

with

$$\phi_{1,cl}(t) = \frac{2}{t^2} \int_0^t \tau \phi(\tau) d\tau \quad (\text{closing})$$

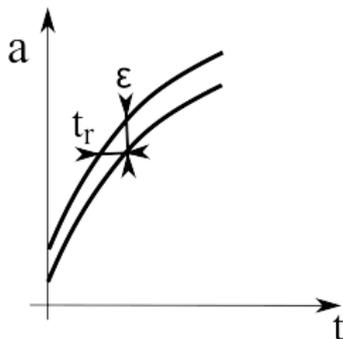


Figure: Convected cohesive zone.

From [Barthel 2008]

## Effective modulus of cohesive zone

$$w = \frac{g(a)^2}{\pi a} \phi_1(t_r)$$

with

$$\phi_{1,op}(t) = \frac{2}{t^2} \int_0^t (t - \tau) \phi(\tau) d\tau \quad (\text{opening})$$

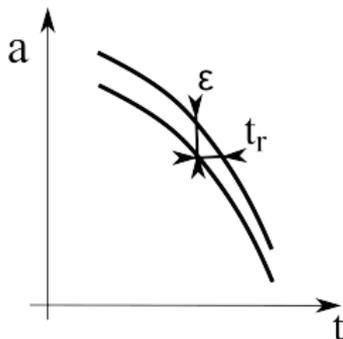


Figure: Convected cohesive zone.

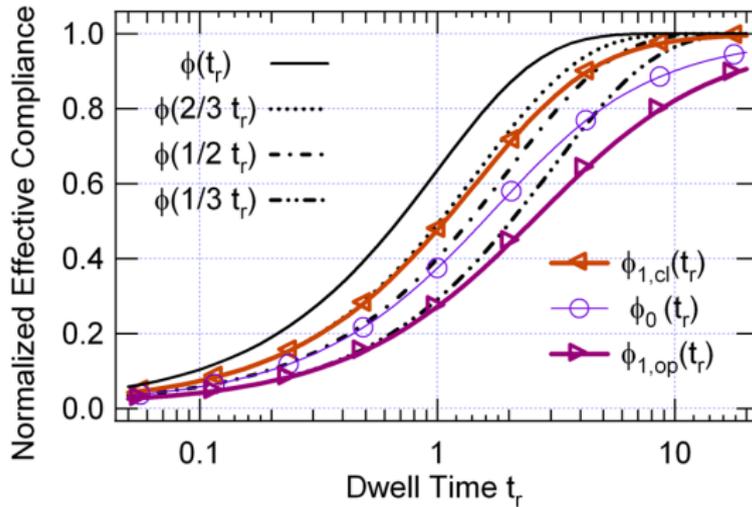


Figure: Effective compliances.

## Effective coupling constant

- Receding contact

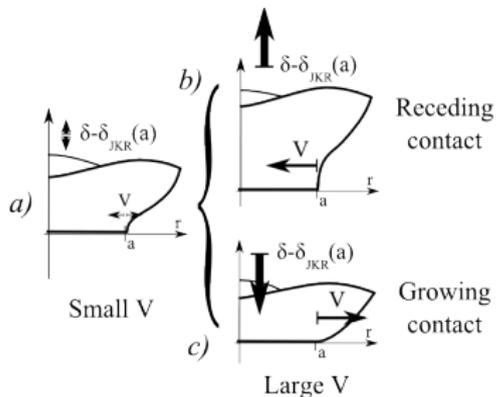
$$\delta_{fp} \simeq \phi_0(\infty)g(a) = \frac{2}{E^*(\infty)}g(a)$$

- Growing contact

$$\delta_{fp} \simeq \phi_0(t_r)g(a)$$

where

$$\phi_0(t) = \frac{1}{t} \int_0^t d\tau \phi(t - \tau)$$



**Figure:** Growing and receding contacts for a viscoelastic material.

From [Barthel 2008]

Homogeneous  
○○○○○○○○○  
○○○○○○○○○○○

Coatings  
○○○  
○○○○○

viscoelastic  
○○○  
○○○○○○●○○○

Conclusion

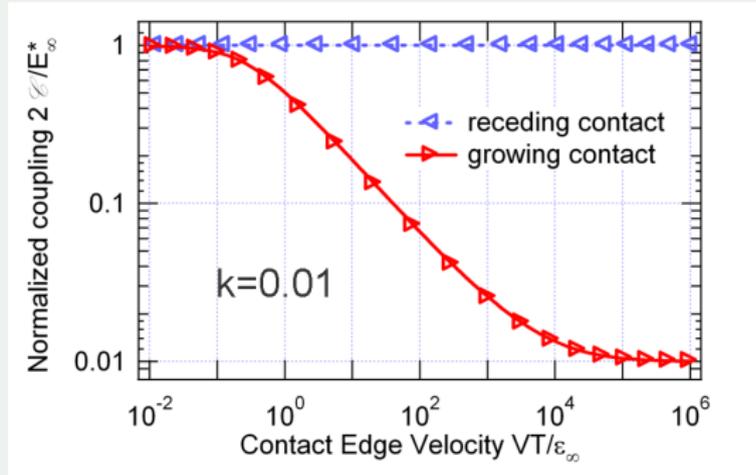


Figure: Coupling constants.

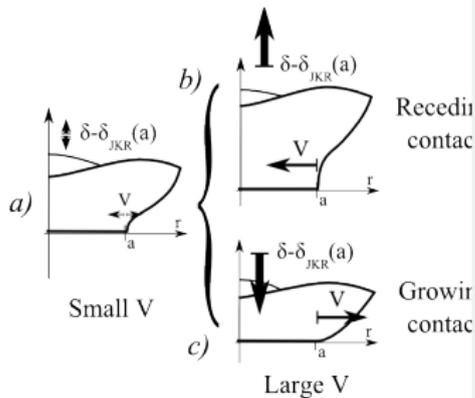


Figure: Far field and adhesion of elastomers.

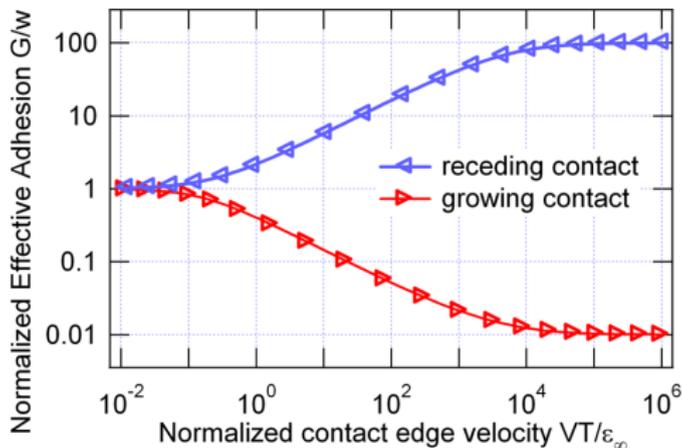


Figure: Effective adhesion.

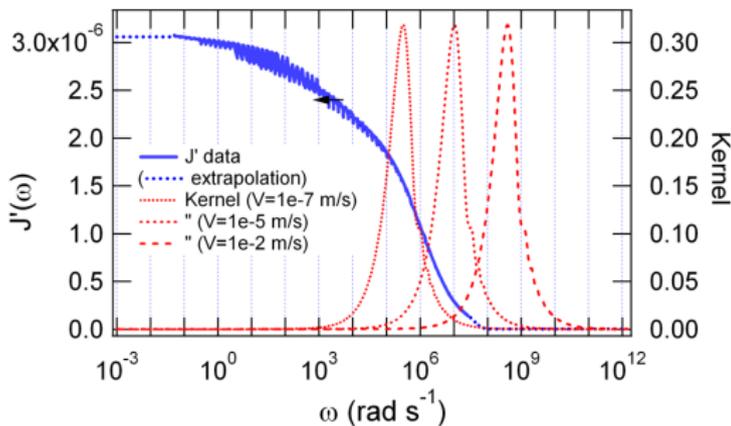


Figure: Effective adhesion from compliance.

Barthel and Fretigny, to be publ.

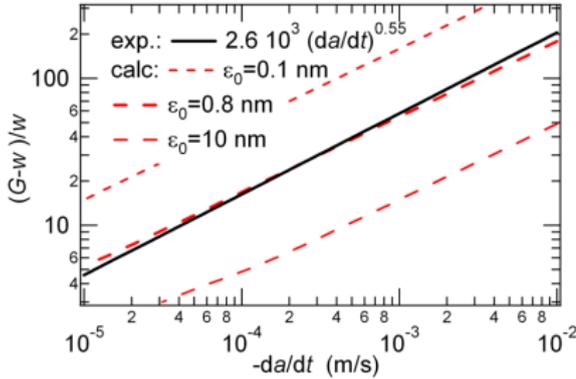


Figure: Calculated effective toughness.

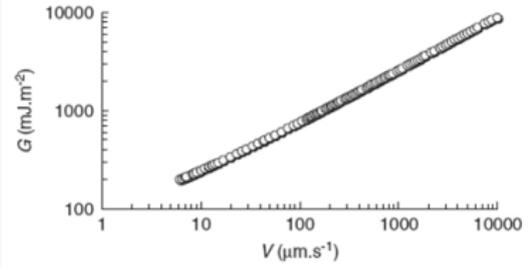
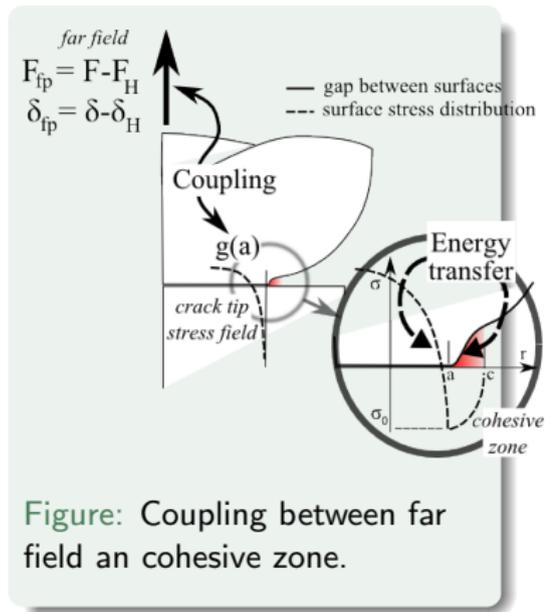


Figure: Toughness data.

[Tay 2006]

## Conclusion

- macroscopic description  
energy balance
- details of surface interactions  
cohesive stresses – self consistent description
- coatings  
macroscopic description –  
compliance method
- time dependent materials  
cohesive stresses couple to  
dissipative material response



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